



# BRAZING FLUXES



## **WeldRo Aluminium Flux (400g)**

## **Wel-Alu**

WeldRo Aluminium Brazing Flux is a white powder flux with a low melting point of 550°C recommended for use with aluminium brazing alloys, for brazing aluminium alloys containing up to 2% magnesium. This flux may be mixed with water to form a paste.  
Mixture : Sodium, Potassium, Lithium and Aluminium Chlorides and Fluorides.

## **WeldRo Bronze Flux (200g, 350g)**

## **Wel-Bronze**

WeldRo Unibronze Flux is a general-purpose light blue flux powder with a melting point of 875°C recommended for welding brass and bronze welding copper sheets and tubes, for welding copper alloys with bronze rods. Also it is particularly suitable for use when bronze welding cast or malleable iron or depositing manganese bronze on steel prior to Stellite tipping. Also recommended for applications where bronze rods are being used to bronze weld stainless steels. This flux may be mixed with water to form a paste.  
Mixture : Sodium and Potassium Borates, Boric acid and Fluoride.

## **WeldRo Silver Flux (250g)**

## **Wel-Sil/Easy-Flo**

WeldRo Silver Flux is a white powder with a melting point of 850°C suitable for copper alloy welding and brazing. This flux may be mixed with water to form a paste.  
Mixture : Complex Fluoroborate and Potassium Borates.

## **WeldRo Cast Iron Flux (400g)**

## **Wel-Cast**

WeldRo Cast Iron Flux is a grey powder with a melting point of 850°C recommended for use when welding cast irons with super-silicon cast iron and also designed for use when welding high-carbon steels with high carbon steel. This flux may be mixed with water to form a paste.  
Mixture : Sodium and Potassium Borates and Carbonates.